



YOUR BEST DEFENSE
AGAINST CORROSION.



		MIG / TIG / SAW			STRIP ELECTRODE		SAW & ESW	MMA			FLUX CORED WIRE		
	Exaton	AWS ER	EN ISO 14343 G/W/P/Sb	Wr. Nr.	Exaton	AWS	Exaton FLUX	Exaton	AWS	EN	Exaton	AWS	Wr. Nr.
Stainless Grades	16.5.1	-	-	-	-	-	15W	-	-	-	-	-	-
	18.16.1.Cu	-	-	-	-	-	15W	-	-	-	-	-	-
	19.9	308H	19.9	19 9 H	-	-	-	-	-	-	19.9.H T1	E308HT1-1/T1-4	1.4316
	19.9.L	308L	19 9 L	1.4316	19.9L	EQ308L	15W 10SW 47S 49S	19.9.LR 19.9.LB	E308L-17 E308L-15	E 19 9 L E 19 9 L	19.9.L T1	E308LT1-1/T1-4	1.4316
	19.9.LSi	308LSi	19 9 L Si	1.4316	-	-	-	-	-	-	-	-	-
	19.9.Nb	347	19 9 Nb	1.4551	19.9.LNb	EQ347	15W 47S 49S 10SW	19.9.NbR	E347-17	E 19 9 Nb R	19.9.NB T1	E347T1-1/T1-4	1.4316
	19.9.LCRYO	19.9.L	19 9 L	1.4316	-	-	15W	-	-	-	-	-	-
	19.12.3.L	316L	19 12 3 L	1.4430	19.12.3.L	EQ316	15W 47S 49S 10SW	19.12.3.LR 19.12.3.LB	E316L-17 E316L-15	E 19 12 3 L R E 19 12 3 L B	19.12.3.L T0 19.12.3.L T1	E316T0-1/T0-4 E316T1-1/T1-4	1.4430 1.4330
	19.12.3.LSi	316LSi	19 12 3 L Si	1.4430	-	-	-	-	-	-	-	-	-
	19.12.3.LCRYO	316L	19 12 3 L	1.4430	-	-	15W	-	-	-	-	-	-
	19.13.4.L	317L	19 13 4 L	(1.4438)	19.13.4.L	EQ317L	47S 49S 10SW	-	-	-	19.13.4.L T1	E317LT0-1/T1-4	1.4438
	18.8.Mn	(307)	18 8 Mn Si	1.4370	-	-	-	-	-	-	-	-	-
	AXT	(307)	18 8 Mn Si	1.4370	-	-	-	-	-	-	-	-	-
	24.13.L	309L	23 12 L	1.4332	24.13.L 24.13.LNb	EQ309L EQ"309LNb"	15W 49S 10SW	24.13.LR	E309L-17	E 23 12 L R	24.13..L T0 24.13..L T1	E309/309LT0-1/T0-4 E309/309LT1-1/T1-4	1.4332 1.4332
	24.13.LSi	309LSi	23 12 L Si	1.4332	-	-	-	-	-	-	-	-	-
	24.13.LHF	309L	23 12 L	1.4332	22.11.L	EQ(309L)	15W 47S 49S	-	-	-	-	-	-
	24.13.LNb	"309LNb"	23 12 Nb	1.4332	21.11.LNb 23.11.LNb	EQ"309LNb" EQ"309LNb"	15W 47S 49S 49S 10SW	-	-	-	-	-	-
	22.15.3.L	(309LMo)	23 12 2 L	1.4459	21.13.3.L	EQ(309LMo)	15W 47S 10SW	23.12.2.LR	E309LMo-17	E 23 12 2 L R	23.12.2.L T0 23.12.2.L T1	E309LMo-T0/T0-4 E309LMo-T1/T1-4	1.4333 1.4333
Duplex Family	22.8.3.L	2209	22 9 3 N L	1.4462	22.8.3.L	EQ2209	15W 10SW 47S	22.9.3.LR 22.9.3.LB	E2209-17 E2209-15	E 22 9 3 N L R E 22 9 3 N L B	22.9.3.L T1	E2209-T1-1/T1-4	1.4462
	22.8.3.LSi	2209	22 9 3 N L Si	1.4462	-	-	-	-	-	-	-	-	-
	25.10.4.L	2594	25 9 4 N L	(1.4410)	25.10.4.L	EQ2594	15W 47S	25.10.4.LR 25.10.4.LB	E2594-16 E2594-15	E 25 9 4 N L R E 25 9 4 N L B	25.10.4.L T1	E2594-T1-1/T1-4	1.4410
	27.7.5.L	-	-	-	-	-	-	-	-	-	-	-	-
	29.8.2.L	UNS: S32906	-	-	29.8.2.L	-	47S	-	-	-	-	-	-
Special Grades	SAFUREX	SAFUREX is a registered trade name of STAMICARBON			SAFUREX	-	47S	-	-	-	-	-	-
	22.12.HT	-	-	1.4829	-	-	15W	22.12.HTR	-	-	-	-	-
	25.20.L	"310L"	-	1.4842	-	-	-	-	-	-	-	-	-
	SX	-	-	-	-	-	-	-	-	-	-	-	-
	25.22.2.LMn	"310LMo"	25 22 2 N L	(1.4466)	25.22.2.LMn	EQ"310LMo"	31S 37S 47S	25.22.2.LMnB	E(310LMo-15)	E 25 22 2 N L B	-	-	-
	20.25.5.LCu	385	20 25 5 Cu L	1.4519	20.25.5.LCu	EQ385	15W 10SW 47S	20.25.5.LCuR	E385-16	E 20 25 5 Cu N L R	-	-	-
	27.31.4.LCu	383	27 31 4 Cu L	-	-	-	15W	27.31.4.LCuR	E(383-16)	E 27 31 4 Cu L R	-	-	-
Nickel Grades	Ni41Cu	NiFeCr-1	SNi 8055	-	Ni41Cu	EQNiFeCr-1	50SW 69S	-	-	-	-	-	-
	Ni53	NiCrCoMo-1	SNi 6617	2.4663	-	-	-	Ni53	ENiCrCoMo-1	E NiCrCoMo-1	-	-	-
	Ni54	NiCrMo-10	SNi 6022	2.4602	-	-	-	Ni54	ENiCrMo-10	E NiCrMo-10	-	-	-
	Ni55	NiCrMo-14	SNi 6686	-	-	-	-	-	-	-	-	-	-
	Ni56	NiCrMo-4	SNi 6276	2.4819	-	-	-	Ni56	ENiCrMo-4	E NiCrMo-4	-	-	-
	Ni59	NiCrMo-13	SNi 6059	2.4605	-	-	-	Ni59	ENiCrMo-13	E NiCrMo-13	-	-	-
	Ni60	NiCrMo-3	SNi 6625	2.4856	Ni60	EQNiCrMo-3	50SW 69S	Ni60	ENiCrMo-3	E NiCrMo-3	-	-	-
	Ni68HP	NiCrFe-7	SNi 6052	2.4627	Ni69HP	EQNiCrFe-14	-	Ni69	ENiCrFe-7	E NiCrFe-7	-	-	-
	Ni72HP	NiCr-3	SNi 6082	2.4807	Ni72HP	EQNiCr-3	50SW 69S	Ni71	ENiCrFe-3	E NiCrFe-3	-	-	-

SAW Flux - 15W, 10SW, 31S, 50SW • ESW Flux - 37S, 47S, 69S • High Speed Flux for ESW - 49S, 69S.

Exaton Consumables provide unwavering consistency for welding stainless steel and nickel alloys in the most demanding environments. Consistency of product chemistry makes manufacturing predictable and ensures high level of productivity. Exaton consumables ensures you the right product for your application with quality standards that reduce repairs & re-work and take your productivity to a new level of Industry standard. Its proven performance in challenging environments with consistent, high quality welds enhances component service life. Exaton consumables have a positive impact on health of the people and the environments where they work.



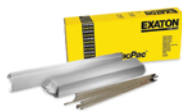
GMAW Wires



SAW Wire & Flux



ESW/SAW Strip & Flux



SMAW Electrodes



GTAW Filler Wires



FCAW Wire



YOUR BEST DEFENSE AGAINST CORROSION.

Protect your welds with premium corrosion-resistant SPECIALTY ALLOYS from Exaton (formerly Sandvik Welding Operations). We specialise in crafting the highest-quality filler metals with unwavering consistency for welding stainless steel and nickel alloys, in the most-demanding environments.

New name – same great quality you would expect.

DOWNLOAD THE APP.

The EXATON Welding App for stainless, high-alloy and nickel filler metals makes useful information available at your fingertips.

- Welding Grade Selection Guide
- Shielding Gas Assistance
- Ferrite Diagram
- Heat-Input Calculators

Evaluate weldability and find tips and tricks for your weld planning. Also included are details of the entire EXATON portfolio of filler metal products.



Visit esab.com/exaton to learn more.



Registered and Head Office:

ESAB India Limited

13, 3rd Main Road, Industrial Estate,
Ambattur, Chennai - 600 058.

Tel: +91(0) 44 4228 1100, Fax: +91(0) 44 4228 1150

Email: info@esab.co.in | www.esabindia.com



E-4001 A